



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-041
Job Sheet 169120



Part No: D4034-041

Job Qty: 4 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/1/17

Job Tracking No:

Due Date: 11/17/17

Created By: Daniel Gauthier

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/16/17	11/16/17	0.00	0.00	Start Up Large Fab-6		12-05-17 17-12-0
100	Large Fab	4 pcs	11/17/17	11/17/17	0.00	4.60	Large Fab 1		17-02-05
110	QC	4 pcs	11/17/17	11/17/17	0.00	0.00	QC9		17-12-06
120	QC	4 pcs	11/17/17	11/17/17	0.00	0.00	QC5		17-12-06
130	Packaging	4 pcs	11/17/17	11/17/17	0.00	0.00	Packaging3 Large Fab		2017-12-6
140	QC21-SA	4 Ea	11/17/17	11/17/17	0.00	0.00	QC21		21 DEC 06 2017

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4021-7 S015896-7	4	1	0	0
	D4021-9 S013317-1	16	351	0	0
	D4034-1 S003623	4	52	0	0
	D4034-3 S002666-3	4	27	0	0

Part Specifications

Specifications could not be found.

Plex 12/1/17 10:32 AM dart.gauthier.daniel

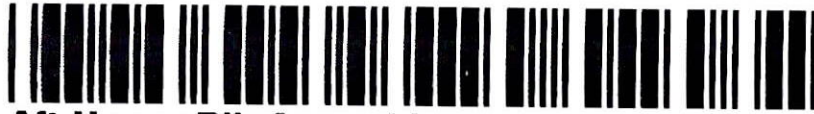
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Aft Upper Rib Assembly

PART NO: D4034-041

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/05/17

Job No: 169120